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Public Consultation on:

**Draft opinion of the Scientific Panel on Biological Hazards on
microbiological testing, criteria and other objectives**

Self-tasking issue

(EFSA-Q-2005-296)

21 **SUMMARY**

22 In the communication between risk assessors and risk managers and in the provision
23 of scientific advice in relation to the establishment of microbiological criteria, it is of
24 utmost importance to have a common understanding of the concept of criteria, e.g.
25 microbiological criteria and the new objectives established recently by Codex (Codex,
26 2004). The present opinion aims i) to clarify the links between and possible uses of
27 the concepts Appropriate Level of Protection (ALOP), Food Safety Objective (FSO),
28 Performance Objective (PO), Performance Criteria (PC) and microbiological criteria
29 in relation to opinions on biological hazards and ii) to identify circumstances where
30 the use of microbiological criteria as a tool for defining the acceptance of an end
31 product might be appropriate and likely to improve consumer protection.

32 ALOP is a statement of the public health goals that is achieved by the food safety
33 measures applied in a country, i.e. a quantification of the disease burden within a
34 country linked to the implementation of food safety measures. The setting of an
35 ALOP is a risk management decision under governmental responsibility taking into
36 account both scientific knowledge and other aspects such as socio-economical factors
37 in a country. Although the assessment of whether ALOP is met may be difficult, it is
38 an important element of the overall food safety policy. The implicit ALOPs should be
39 replaced by explicit ALOPs in order to be able to better link the FSOs, POs etc to the
40 ALOP.

41 FSOs and POs are risk management targets that can be used to ensure that the
42 established ALOP is achieved. While the FSO is a target at the point of consumption,
43 the PO is a target at a specified step in the food chain before the point of consumption.

44 When FSOs and POs are established it is important to decide how they should be
45 verified i.e. by which means, at which level, and at which point in time. FSOs and
46 POs are targets and define the acceptable limits in the frequency/number of the
47 hazards in foods. They are, however, not necessarily going to be verified by testing.

48 FSOs/POs are tools to communicate to the industry what the expected food safety
49 outcome of the process is at a specified point in the food chain. The FSOs and POs
50 only represent targets while a microbiological criterion consists of more specific
51 elements such as the analytical method, the sampling plan, microbiological limit(s),
52 the specified point of the food chain where the limit(s) apply, the number of analytical
53 units that should confirm to the limit(s) and the actions to be taken when the criterion
54 is not met. It is recommended that FSOs and/or POs should be established for the
55 most important pathogens/food combinations and be followed by establishment of
56 microbiological criteria, performance criteria, process and product criteria as
57 appropriate.

58 Food safety is ensured through the implementation of HACCP principles in the food
59 industry, together with GHP / GMP, and microbiological testing is used only as one of
60 many tools to verify that the HACCP or GHP/GMP is well implemented and that the
61 possible hazards are eliminated or controlled. MC should still be used in assessing
62 compliance of tested lots or consignments of food where there is no adequate
63 information available about conditions under which the food was produced. MC
64 should also find utility to verify the continuing effectiveness of all parts of a food
65 safety control system.

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90 **BACKGROUND**

91 In the communication between risk assessors and risk managers and in the provision
92 of scientific advice in relation to the establishment of microbiological criteria, it is of
93 utmost importance to have a common understanding of the concept of criteria,
94 e.g. microbiological criteria and the new objectives established recently by Codex
95 (Codex, 2004). The purpose of this opinion is to:

- 96
- 97 • Clarify the links between and possible uses of the concepts Appropriate Level
98 of Protection (ALOP), Food Safety Objective (FSO), Performance Objective
99 (PO), Performance Criteria (PC) and microbiological criteria in relation to
100 opinions on biological hazards,
 - 101 • Identify circumstances where the use of microbiological criteria as a tool for
102 defining the acceptance of an end product might be appropriate and likely to
103 improve consumer protection.

104

105 **DEFINITIONS**

106 The Codex Alimentarius has developed new concepts for food safety. The associated
107 definitions, adopted by Codex Alimentarius Commission (CAC) in 2004 and in the
108 case of ALOP by WTO (1995) through the SPS agreement, are:

109

110 **Appropriate Level of Protection (ALOP):** The level of protection deemed
111 appropriate by the member (country) establishing a sanitary or phytosanitary measure
112 to protect human, animal and plant life or health within its territory¹.

113 **Food Safety Objective (FSO):** The maximum frequency and/or concentration of a
114 hazard in a food at the time of consumption that provides or contributes to the
115 appropriate level of protection (ALOP)².

116 **Performance Objective (PO):** The maximum frequency and/or concentration of a
117 hazard in a food at a specified step in the food chain before the time of consumption
118 that provides, or contributes to, an FSO or ALOP, as appropriate².

119 **Performance Criterion (PC):** The effect in frequency and/or concentration of a
120 hazard in a food that must be achieved by the application of one or more control
121 measures to provide or contribute to a PO or an FSO².

122 **Process Criterion (PrC):** The parameters of a control measure that if properly applied
123 have been established as meeting, either alone or in combination with other control
124 measures, a performance criterion²

125 **Product criterion:** The physical or chemical attribute of a product that if properly
126 applied as a control measure has been established as meeting, either alone or in
127 combination with other control measures, a performance criterion.

128 **Microbiological Criterion (MC):** A criterion defining the acceptability of a product
129 or a food lot, based on the absence or presence, or number of microorganisms

¹ WTO, 1995

² CAC, 2004

130 including parasites, and/or quantity of their toxins/metabolites, per unit(s) of mass,
131 volume, area or lot³.

132

133 In the new European Regulation⁴ on microbiological criteria the following definitions
134 exist:

135

136 **Microbiological criterion:** A criterion defining the acceptability of a product, a batch
137 of foodstuffs or a process, based on the absence, presence or number of
138 microorganisms, and/or on the quantity of their toxins/metabolites, per unit(s) of
139 mass, volume, area or batch.

140 **Food safety criterion:** A criterion defining the acceptability of a product or a batch of
141 foodstuff applicable to products placed on the market.

142 **Process hygiene criterion:** A criterion indicating the acceptable functioning of the
143 production process. Such a criterion is not applicable to products placed on the
144 market. It sets an indicative contamination value above which corrective actions are
145 required in order to maintain the hygiene of the process in compliance with food law².

146

147 For the purpose of this opinion, the terms of ‘risk analysis’ and ‘precautionary
148 principle’ are defined as following:

149

150 **Risk analysis:** A process consisting of three interconnected components: risk
151 assessment, risk management and risk communication⁵

152 **Precautionary principle:** Article 7 of the Regulation 178/2002³ formally establishes
153 the Precautionary Principle as an option open to risk managers when decisions have to
154 be made to protect health but scientific information concerning the risk is
155 inconclusive or incomplete in some way.

³ CAC/GL 21,1997

⁴ Regulation 2073/2005, OJ L338, 22/12/2005, p1

⁵ According to the regulation 178/2002, OJ L31 01.02.2002 p1

156 **1. INTRODUCTION**

157 For many years authorities have set limits or criteria for microbiological
158 contaminations in foods without strictly following the framework laid down by the
159 ICMSF (1986) and the Codex Alimentarius (Codex, 1997), that specify requirements
160 regarding sampling plans, methodologies and evaluation of results. Criteria have often
161 been set based upon experience of food production and processing, research and
162 expert opinions of what was considered achievable in relation to the application of
163 good hygienic practices on the one hand, and what was necessary to ensure food
164 safety on the other. In many cases, the criteria have been used as an objective without
165 specifying sampling plans and methods. In 1999, the Scientific Committee on
166 Veterinary Measures Relating to Public Health (SCVPH) evaluated the
167 microbiological criteria for food products of animal origin for human consumption
168 used within the EU-legislation (SCVPH, 1999). It was concluded that existing
169 microbiological criteria had not been established on the basis of a risk assessment and
170 that most of these criteria were not based on Codex Alimentarius principles.

171
172 The risk analysis framework, laid down by the Codex Alimentarius during the past ten
173 years, has made it increasingly possible to link food safety activities to public health
174 via risk assessment. Based on 'the formal risk analysis approach' concepts that have
175 evolved include Appropriate Level of Protection (ALOP), Food Safety Objective
176 (FSO) and Performance Objective (PO). Furthermore, this new framework
177 emphasizes that Performance Criteria (PC), Process Criteria (PrC) and
178 Microbiological Criteria (MC) should be scientifically based. However, it is still
179 unclear how these new concepts will be used in the future in Risk Analysis. Neither
180 the well-established criteria nor these new concepts have been used consistently.
181 Moreover, unlike microbiological criteria, FSO and PO are targets. However, it has
182 not been elaborated how, or whether, they should be verified, and the actions that
183 should be taken if they are not met.

184
185 The European Commission (EC) has adopted new regulation on microbiological
186 criteria for foodstuffs, which came into force on 1st January 2006⁶. This legislation
187 does not include the establishment of FSOs and POs. The regulation introduces two
188 different types of criteria; Food Safety Criteria and Process Hygiene Criteria.

189
190 EFSA's BIOHAZ Panel has, on several occasions, been asked by the EC to provide
191 opinions on the possible and appropriate use of microbiological criteria. The BIOHAZ
192 Panel identified the difficulties in providing scientific advice on the use of
193 microbiological criteria while new concepts in this area are being elaborated and
194 when the scope is not completely defined. Importantly, with the new concepts,
195 microbiological criteria must be discussed in a broader perspective than previously.
196 As a consequence, the BIOHAZ Panel has undertaken this self-tasking issue aiming to
197 clarify the links between, and possible use of, the new concepts of ALOP, FSO, PO,
198 PC and microbiological criteria in relation to opinions on biological hazards.
199

⁶ Regulation 2073/2005, OJ L338, 22/12/2005, p1

200 **2. APPROPRIATE LEVEL OF PROTECTION**

201 With the World Trade Organization (WTO) agreement in 1995, the international trade
202 of goods, including food, became more regulated and standardized. For international
203 trade in food, two of the most important agreements are “The Agreement on the
204 Application of Sanitary and Phytosanitary (SPS) Measures” and the “Technical
205 Barriers to Trade (TBT) Agreement”, known as the SPS and TBT agreements
206 respectively (WTO, 1995). The SPS agreement is the primary WTO agreement
207 covering international trade in food and agricultural commodities, including live
208 animals and plants, with the aim of improving human health, animal health and the
209 phytosanitary situation, establishing multilateral framework for development,
210 adoption, and enforcement of SPS measures to minimize trade impact, and
211 harmonizing SPS measures between countries via the Codex Alimentarius
212 Commission in the case of foods.

213
214 The SPS agreement introduces the concept of Appropriate Level of Protection
215 (ALOP). In the SPS agreement, it is noted that many Members otherwise refer to this
216 concept as the “acceptable level of risk”. The SPS agreement states that “no Member
217 should be prevented from adopting or enforcing measures necessary to protect human,
218 animal or plant life or health, subject to the requirement that these measures are not
219 applied in a manner which would constitute a means of arbitrary or unjustifiable
220 discrimination between Members where the same conditions prevail or a disguised
221 restriction on international trade”.

222
223 In order to achieve harmonization, importing countries should base SPS measures on
224 international standards and exporting countries should, at the minimum, meet
225 international standards. However, countries can require higher levels of SPS
226 protection than the international standard if scientifically justified and based on risk
227 assessment (“Members shall ensure that any sanitary or phytosanitary measure is
228 applied only to the extent necessary to protect human, animal or plant life or health,
229 is based on scientific principles and is not maintained without sufficient scientific
230 evidence”, “Members shall ensure that their sanitary or phytosanitary measures are
231 based on an assessment, as appropriate to the circumstances, of the risks to human,
232 animal or plant life or health, taking into account risk assessment techniques
233 developed by the relevant international organizations”). Hence, the SPS agreement
234 identifies risk assessment as an important tool for assisting the elaboration of food
235 safety measures.

236
237 The primary focus of food safety measures and associated regulatory activities is the
238 protection of public health. Although determining the appropriate level of protection
239 is difficult, it is important to acknowledge that zero risk cannot be attained. ALOP is a
240 statement of the public health goals that should be achieved by the food safety
241 measures applied in a country, i.e. a quantification of the disease burden within a
242 country linked to the implementation of food safety measures. The setting of an
243 ALOP is a risk management decision under governmental responsibility taking into
244 account both scientific knowledge and other aspects such as socio-economical factors
245 in a country. An ALOP can be set for the population as a whole, or can be specific for
246 sub-populations at particular risk. ALOPs can be expressed as numbers of cases per
247 given number of population over a specific time period, e.g. number of cases in

248 100,000 inhabitants per annum, the number of cases per 100,000 consumer years, or
249 the likelihood of suffering a food-related illness from one serving.

250

251 An ALOP may be explicit (articulated as a public health goal in terms of numbers of
252 cases) or implicit (not articulated). So far, worldwide, very few ALOPs have been
253 explicitly articulated. The ICMSF (2005) gives as a theoretical example of a public
254 health goal, the reduction of the number of listeriosis cases attributable to the
255 consumption of frankfurters by some value, e.g. 50% reduction. However, in USA for
256 example, “Healthy People 2010” seeks a 50% reduction in the total numbers of cases
257 by the year 2010 attributable to thermophilic *Campylobacter*, *Listeria monocytogenes*,
258 *Escherichia coli* O157:H7 and *Salmonella* spp. In Finland, Sweden and Norway, it
259 could be said that there is an ALOP for salmonellosis. In 1995, when the EU accepted
260 that in these countries *Salmonella* was virtually absent from the domestic food
261 producing animals and products thereof, the ALOP for domestically acquired
262 salmonellosis in these countries was considered to be high. Consequently these
263 countries were allowed to require additional guarantees for *Salmonella* when
264 importing such animal products.

265

266 In many countries, when the incidence of e.g. listeriosis increased, it was deemed
267 intolerable, and measures to decrease those incidences were established in food chain.
268 Although those targets were not usually called ALOPs, and furthermore, do not
269 qualify as specific ALOPs according to the current principles, they have been useful
270 as an overall aim for the management of food safety.

271

272 Sometimes it might be simpler to target a reduction in the number of all human cases
273 rather than specifying for particular hazard/foodstuff combinations the specific ALOP
274 or the number of human cases judged to be acceptable annually and attributed to a
275 specific type of food. Stringer (2005) emphasises that the major challenge in
276 formulating ALOPs is that those public health goals are usually set for populations
277 rather than directly related to specific population sub-groups and food types.

278

279 Examples of different types of ALOPs are shown below:

280 1. ALOP as an incidence of human cases of a particular disease annually reported
281 (e.g. 1 case of *L. monocytogenes* per 100,000 inhabitants),

282 2. ALOP as a hazard-foodstuff combination (e.g. an incidence of human listeriosis
283 cases caused by consumption of frankfurter),

284 3. ALOP as a hazard-group of foodstuffs combination (e.g. an incidence of human
285 listeriosis cases caused by consumption of ready-to-eat foods where growth is
286 possible),

287 4. ALOP as the reduction in the incidence of human cases of a particular disease
288 annually reported (e.g. a 50% reduction in incidence of listeriosis annually
289 reported in a given system) and

290 5. ALOP as not increasing the incidence of domestically acquired human cases of a
291 particular disease annually reported (e.g. salmonellosis in Finland, Norway and
292 Sweden).

293

294 **2.1 Assessing whether the Appropriate Level of Protection is met**

295 When ALOPs are set, it will also be necessary to be able to assess whether the ALOP
296 is met. This should be clearly planned when ALOPs are set since improvements e.g.
297 in reporting systems may increase the numbers of reported human cases although the
298 safety level in the food production has remained the same or even improved. On the
299 contrary, if the reporting system remains more or less the same, the trend e.g.
300 decrease, can be followed.

301
302 For example, if an ALOP is defined as a certain percentage of reduction of a given
303 food borne disease, data on human cases should be collected to demonstrate that the
304 number of these food borne cases actually has decreased after setting of this ALOP.
305 The challenges will be encountered if current reporting systems are not sensitive
306 enough to provide valid data. Furthermore, it must be realised that the level of
307 underreporting human cases varies between hazards and also between the countries. It
308 is also important to know what the share of food-related cases out of all human cases
309 is.

310
311 Although the assessment whether ALOP is met or not may be difficult as described
312 above, it is an important element of the overall food safety policy.

313
314

315 **3. FOOD SAFETY OBJECTIVES, PERFORMANCE OBJECTIVES AND**
316 **PERFORMANCE CRITERIA**

317 FSOs and POs are risk management targets that can be used to ensure that the
318 established ALOP is achieved. FSOs and POs, as ALOPs, should be set individually
319 by countries, with consideration of the present sanitary situation.

320
321 To establish an FSO data on exposure and dose-response relationship are essential.
322 Furthermore data describing the importance of different sources of infection should be
323 available.

324
325 Whereas ALOP is a public health goal based on both scientific information and socio-
326 economical aspects, an FSO is the target in foods at the time of consumption linked to
327 the ALOP. An FSO reflects the stringency that governmental food safety control
328 deems necessary for operational food safety management to implement. In this
329 respect, an FSO is an important communication tool for the overall management of
330 the food chain as it articulates the expected level of control of hazard levels in the
331 food chain. The use of FSO as an overall target at the time of consumption of a food
332 product provides flexibility to the producers in the way this target is achieved (Gorris,
333 2005).

334
335 The establishment of an FSO requires good cooperation between public health and
336 food control authorities. Basically, an FSO should articulate the overall goal of the
337 food chain to achieve the set ALOP. On the other hand, an FSO should also be
338 realistic i.e. it should be technically possible to produce food where the set FSO is
339 achieved.

340

341 While the FSO is a target at the point of consumption, the PO is a target at a specified
342 step in the food chain before the time of consumption. Both the FSO and PO
343 contribute to an ALOP.

344

345 Setting of FSOs and POs can be based on:

346

347

1. Risk assessment

348

2. Practical experience and scientific data and

349

3. The precautionary principle

350

351 Ideally, a risk assessment should have been performed before an FSO/PO is set. The
352 assessment would typically estimate the effect of different steps in production chain
353 on the level of contamination at specified points in the food chain and thereby on the
354 risk. In this way, for foods where this is relevant, e.g. broiler carcasses, POs can be set
355 for those steps where they would be most useful targets for achieving the ALOP. For
356 other foods, e.g. ready-to-eat foods, the setting of an FSO may be useful. Importantly,
357 if a quantitative risk assessment has been developed, the effect of
358 increasing/decreasing the FSO/PO can be simulated. This is useful for decision
359 making and also enables e.g. cost-benefit analyses.

360

361 In many countries, POs have effectively been established without being named POs.
362 Such POs, have not been based on quantitative risk assessment, but on scientific data
363 and practical experience. In Finland, Norway and Sweden, the overall annual goal is
364 that the *Salmonella* prevalence in live food producing animals (cattle, poultry and
365 swine) and domestically produced products thereof, should not exceed 1% at the
366 national level. The targets (POs), which are “absence of *Salmonella*”, have been set in
367 primary production (e.g. faecal samples from animals before being sent for slaughter)
368 as well as in cutting plants (swabs and, from poultry, neck skin samples). If
369 *Salmonella* is detected, stringent control measures e.g. stamping out must be applied.
370 These programmes were established without the quantitative knowledge on the effect
371 of different POs on the incidence of domestically acquired salmonellosis. The idea of
372 not increasing the incidence of salmonellosis attributable to pork, beef, poultry meat
373 and eggs is to be regarded as an ALOP.

374

375 According to the SPS agreement, the precautionary principle, if justified, may also be
376 applied when setting sanitary and phytosanitary measures. An example of this would
377 be BSE and the target of “absence” of any Specific Risk Materials (SRMs) in meat.

378

379 Performance criteria (PC) may be used to ensure that FSOs and POs are being met.
380 According to the CAC definition, performance criterion means the effect in frequency
381 and/or concentration of a hazard in a food that must be achieved by the application of
382 one or more control measures to provide or contribute to a PO or an FSO.
383 Performance criteria are often translated into process criteria and product criteria, by
384 industry or competent authorities. For example, if a PC indicates that a heat treatment
385 should provide a 5-log reduction of a hazard, then the corresponding process criterion
386 would stipulate e.g. the specific time and temperature combinations that would be
387 needed to achieve the PC. Similarly, if a PC requires that an acidification treatment of

388 a food product reduces the rate of growth of a hazard to less than 1-log in two weeks,
389 then the product criterion would be the specific acid concentration and pH that would
390 be needed to achieve the PC.

391
392 PC are generally set by individual food business. However, performance criteria may
393 also be set by national governments, for a specific control measure, where its
394 application by the industry is generally uniform and/or as advice to food business that
395 are not capable of establishing performance criteria themselves (CAC, 2005). The
396 existence of such PC ensures that the food safety system is transparent and thus
397 provides evidence of equivalence in accordance with the WTO/SPS agreement.

398
399

400 **3.1 Assessing whether the Food Safety Objectives, Performance Objectives and** 401 **Performance Criteria are met**

402 FSOs and POs are targets and compliance with FSO/POs will not necessarily have to
403 be performed by the establishment of a microbiological criterion and testing. Other
404 efficient means to ensure that FSOs and POs are met, are the setting of performance
405 criteria and/or process/product criteria as appropriate. Thus, in ensuring compliance
406 with a given FSO/PO the first thing is to decide at which level (single product, single
407 company or in a country) and at which point in time (every day, rolling window,
408 years) the FSO/PO should be verified. The fact that there are several possibilities may
409 create confusion about the use and the implementation of these tools in risk
410 management.

411
412

413 **3.2 Examples**

414 **3.2.1 Use of objectives of *Listeria monocytogenes* in ready-to-eat foods**

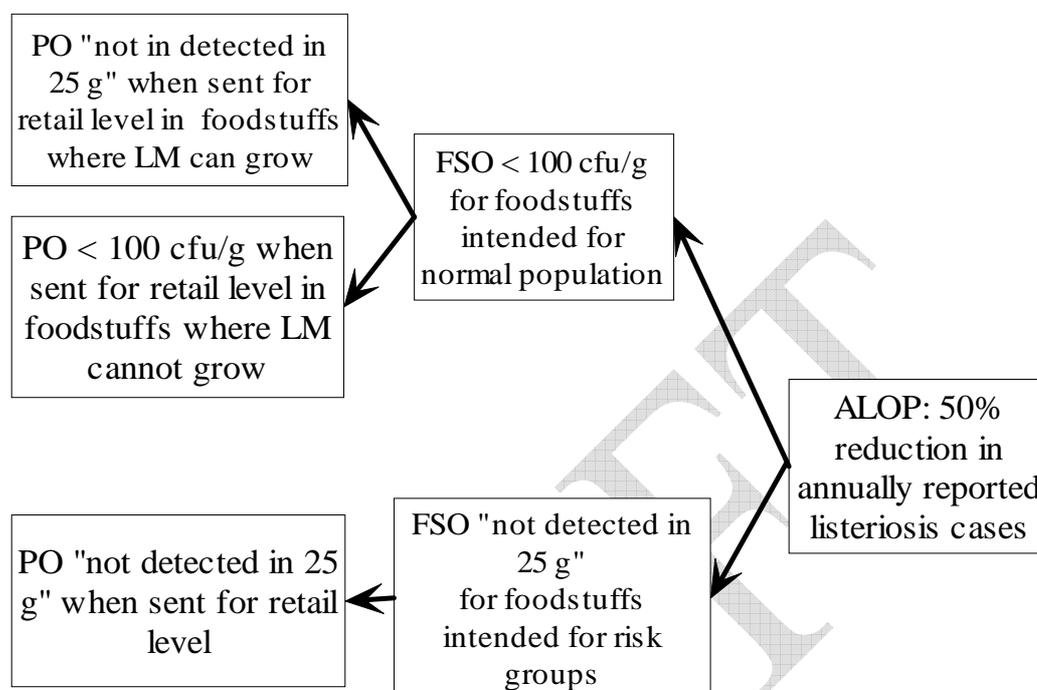
415 Depending on how the ALOP is expressed and its intention, one or more FSOs may
416 be needed. For example, if an ALOP is 50% reduction in reported listeriosis cases, an
417 FSO may be set both for foodstuffs intended for normal population and for foodstuffs
418 intended for vulnerable groups (e.g. the elderly, the immunocompromised) (Figure 1).
419 Since *L. monocytogenes* cannot grow in all type of foodstuffs, different targets could
420 be set for different food categories. In those foodstuffs where *L. monocytogenes*
421 cannot grow, a PO of the same level as the FSO could be set. However, if *L.*
422 *monocytogenes* can grow, the PO should be lower than the FSO in order to guarantee
423 that the FSO will not be exceeded.

424

425 This approach could be further simplified if data available indicated that there is not a
426 significant difference of risk for normal vs. vulnerable groups, or that the level of
427 protection would be the same with “absence” and <100 CFU/g. The FAO/WHO risk
428 assessment for *L. monocytogenes* in ready-to-eat foods concluded that a more strict
429 criterion of “not detected in 25 g” does not provide a higher level of protection than
430 that “the numbers should not exceed 100 CFU/g” (ICMSF 2005; WHO/FAO, 2004).
431 A risk assessment performed by WHO/FAO also showed that an FSO of 100 or 1000
432 CFU/g will result in very few cases of human listeriosis if compliance with the FSO is
433 ensured.

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Figure 1. Illustration of possible setting of different FSOs and POs based on one ALOP related to hazard-food combination.



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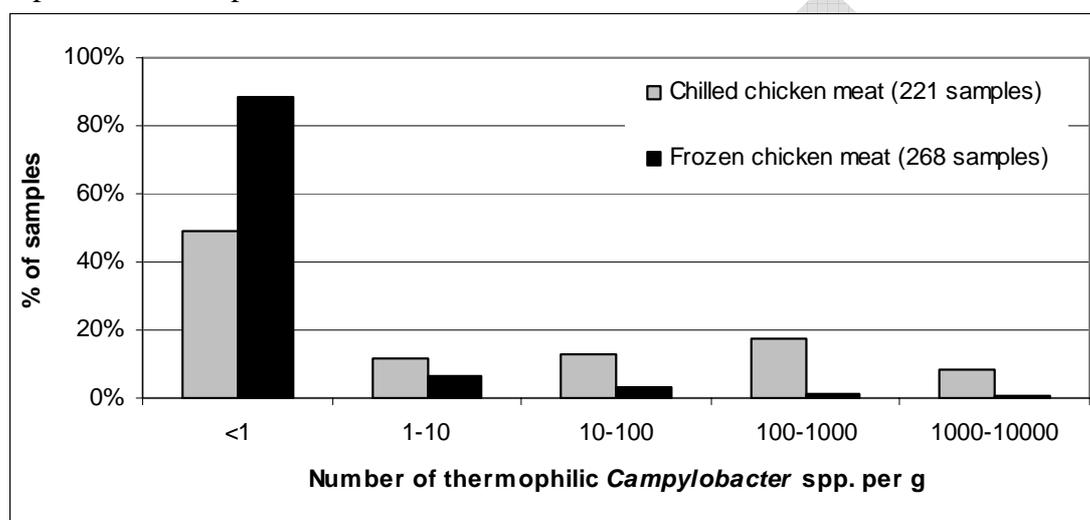
3.2.2 Use of objectives for *Campylobacter* spp. in raw poultry

444 Risk assessments have estimated that the concentration of *Campylobacter* spp. in raw
445 poultry product has a great impact on the risk to the consumer of contracting
446 campylobacteriosis (Rosenquist *et al.*, 2003; Nauta *et al.*, 2005). The primary risk was
447 associated with handling of raw poultry together with other ready-to-eat foods like
448 salad (chicken meals). Simulations using the Danish model designed to predict the
449 effect of different mitigation strategies predicted that the incidence of
450 campylobacteriosis associated with consumption of chicken meals could be reduced
451 30 times by effecting a 2 log reduction of the number of *Campylobacter* spp. on the
452 chicken carcasses. To obtain a similar reduction of the incidence, the flock prevalence
453 would have to be reduced approximately 30 times (e.g. from 60% to 2%) or the
454 kitchen hygiene improved approximately 30 times (e.g. from 21% not washing the
455 cutting board to 0.7%). The risk arises mainly through cross-contamination from raw
456 poultry meat to ready-to-eat products, such as salads. Since FSO by definition only
457 applies to products at the point of consumption, this is neither a practical nor efficient
458 risk management tool for raw poultry meat. Instead, for these products, the setting of a
459 PO for the concentration of *Campylobacter* spp. in raw poultry at the end of
460 processing could, at least in theory, be considered as a relevant and practical risk
461 management option. Thus, having surveillance data on the concentration of
462 *Campylobacter* on fresh poultry carcasses (Figure 2) a PO could be to move the

463 distribution to the left by lowering the concentration of *Campylobacter* spp. on all
 464 carcasses i.e. x log units by a physical or chemical decontamination procedure.
 465 Another possibility is to express a PO as a percentage of carcasses, which is allowed
 466 to exceed a certain number i.e. less than x percent of the carcasses may contain more
 467 than y *Campylobacter*/g. In all cases, verifying that you are in compliance with the PO
 468 will be a challenge. Ensuring compliance with the PO could either be performed as
 469 national surveys with certain intervals or could be performed continuously at the
 470 single slaughterhouses. Continuously surveillance will require extensive testing.

471

472 **Figure 2.** The number of thermophilic *Campylobacter* in Danish produced and
 473 imported chicken products from retail outlets in Denmark, 2003.



474

475

476 For this reason, the introduction of a Performance Criterion (PC) may be more
 477 practical. A PC may be set, requiring the manufacturer to introduce a treatment that
 478 will allow a reduction of the numbers of *Campylobacter* on the raw products of a
 479 defined magnitude, e.g., 2 log reduction by freezing or another decontamination
 480 procedure with the result that the incidence of campylobacteriosis in humans is also
 481 reduced (30 times according to Rosenquist *et al.*, 2003). Setting a PC for specific
 482 subgroups e.g. carcasses arising from *Campylobacter* positive flocks (scheduling) is
 483 also an option.

484

485

486 4. MICROBIOLOGICAL TESTING AND ESTABLISHMENT OF 487 MICROBIOLOGICAL CRITERIA

488 4.1. Microbiological testing

489 Microbiological tests can be used for a range of purposes (Annex, Table 1) and it is
 490 important to consider the purpose of testing before deciding which microbiological
 491 tests and sampling plans are used. The intended purpose determines the type of test
 492 (indicator or pathogen), the method (rapidity, accuracy, repeatability, reproducibility
 493 etc.), the sample (line-residue, end-product), the interpretation of the result, and any
 494 action to be taken (e.g. rejection of a lot, or merely readjustment of the process).
 495 Annex Table 1 (ICMSF, 2005) illustrates some aspects of microbiological testing but

496 it should not be regarded as being exclusive.

497

498 It is important to note that food safety can be ensured only through the widespread
499 implementation of HACCP⁷ principles in the food industry, together with GHP⁸ /
500 GMP⁹, and testing is used as one of many tools to verify that the HACCP or
501 GHP/GMP is well implemented and that the possible hazards are eliminated or
502 controlled.

503

504 It has become accepted practice to select raw materials containing low numbers of the
505 microbes of concern by choice of suppliers with a good history, supported by
506 microbiological testing. Those low numbers are eliminated/controlled by the
507 formulation, the process applied, and the storage conditions, commonly stored under
508 refrigeration for a limited shelf-life.

509

510 In some foods, both the prevalence and numbers of pathogens is low, making routine
511 traditional testing ineffective. Sometimes microbiological tests are made for another
512 organism (“indicator”, “surrogate”), the presence of which reflects the occurrence of
513 the pathogen at much lower levels (e.g. Enterobacteriaceae for *Salmonella*).

514

515 Similarly, indicator organisms can be used to monitor the hygiene of the processing
516 environment (e.g. Enterobacteriaceae during the manufacture of infant formulae).

517

518 Random testing of foods can be used as a tool to ensure that a given FSO/PO is met.
519 Establishment of a MC should be done in all circumstances where testing is an
520 efficient tool to ensure that the FSO/PO is met.

521

522 Tightened sampling is applied e.g. if there is not adequate information about
523 conditions under which the food has been produced. This typically involves testing
524 either larger samples or more samples i.e. the sampling plan becomes a more severe
525 test.

526

527 Investigational sampling is applied where there is increased concern (e.g. that a
528 process deviation has occurred, or the food is from a producer with a record of
529 inconsistent controls) and attempts to determine whether or not there is evidence of
530 such failure. Such testing is commonly done by the manufacturer.

531

532 Microbiological testing might be necessary to validate the reduction of a microbial
533 hazard obtained by a given process. This is particularly desirable whenever the lethal
534 effect of the process cannot be easily predicted from the scientific data available; for
535 instance for processes involving a complex combination of factors or in the case of
536 new technologies with limited scientific background.

537

538 Multiplication of microbial hazards (or production of the hazard if it is a microbial
539 toxin produced in foods) can occur during the shelf life of food products, between
540 processing and consumption. The performance criterion to meet the FSO in that

⁷ Hazard Analysis and Critical Control Points

⁸ Good Hygiene Practices

⁹ Good Manufacturing Practices

541 example might be “no growth”, “no toxin production” or “the extent of growth lower
542 than a certain limit”. Whenever the food composition permits growth of the microbial
543 hazard, the processing criterion must be an appropriate combination of storage
544 duration and storage temperature during shelf life. If scientific information available
545 does not permit the prediction of the fate of the hazard in the product in relation to
546 time and temperature, microbiological testing might be needed to validate the storage
547 duration as a function of the anticipated storage temperature.

548

549 For instance, procedures have been proposed (AFSSA, 2005; Regulation (EC) N°
550 2073/2005) to test the extent of growth of *Listeria monocytogenes* in ready-to-eat
551 foods. Testing might involve naturally contaminated food product (assuming that the
552 microbial hazard is frequent enough) or food artificially inoculated. The major
553 difficulty is the anticipation of the temperature regime during storage.

554

555 Surveillance can be used to measure compliance (Annex Table 1) but also for other
556 purposes such as research and risk assessment. If the prevalence of a pathogen is high,
557 and numbers are also high (e.g. thermophilic *Campylobacter* spp. in some flocks and
558 on carcasses of poultry), low numbers of tests are adequate to monitor / survey that
559 contamination. However, when the prevalence is low, and numbers are also low (e.g.
560 *Salmonella* spp. on cattle and lamb carcasses), such low levels of testing stand little
561 chance of detecting the occasional and low contamination. The extent of sampling and
562 testing in surveillance should be based on some understanding of the likely
563 occurrence of the microbe(s) of concern.

564

565

566

4.2 Microbiological criteria

567 Microbiological criteria defines “the acceptability of a product or a food lot, based on
568 the absence or presence, or number of microorganisms including parasites, and/or
569 quantity of their toxins/metabolites, per unit(s) of mass, volume, area or lot” (Codex
570 1997). According to the new Regulation on microbiological criteria¹⁰, a
571 microbiological criterion means a criterion defining the acceptability of a product, a
572 batch of foodstuffs or a process, based on the absence, presence or number of
573 microorganisms, and/or on the quantity of their toxins/metabolites, per unit(s) of
574 mass, volume, area or batch.

575

576 Regulation (EC) N° 2073/2005 sets down the microbiological criteria for certain
577 microorganisms to be complied with by food business operators. This means that
578 these criteria are enforceable against food business operators, which have to evaluate
579 the need and frequency of sampling and testing on a case-by-case basis when fixed
580 rules are not set down in the Regulation. In the new Regulation the European
581 Commission defines two types of microbiological criteria:

582

- 583 • **Food safety criteria**, which define the acceptability of food products placed on
584 the market. These criteria apply to the products placed on the market. If the
585 criteria are not met the product/batch has to be withdrawn from the market.

¹⁰ Regulation 2073/2005, OJ L338, 22/12/2005, p1

586 • **Process hygiene criteria**, which define the acceptable functioning of the
587 production process. These criteria apply during the production process. If the
588 criteria are not met the control measures to be taken are usually improvement of
589 production hygiene and selection of raw material.

590 These microbiological criteria give guidance on the acceptability of foodstuffs and
591 their manufacturing, handling and distribution processes. The use of microbiological
592 criteria should form an integral part of the implementation of HACCP-based
593 procedures and other hygiene control measures.

594
595 Furthermore in the new regulation the EC emphasises that safety of foodstuffs is
596 mainly ensured by a preventive approach, such as implementation of GHP and
597 application of procedures based on HACCP principles. Microbiological criteria can be
598 used in validation and verification of HACCP procedures and other hygiene control
599 measures.

600
601 Microbiological criteria should not be confused with FSO and PO. FSO and PO are
602 targets and define the acceptable limits in the frequency/number of the hazard in
603 foods. Setting microbiological criterion is one of the possible means to verify that
604 these targets are met. In many cases, FSO and PO can be defined but microbiological
605 criteria are not considered efficient to meet these targets. Therefore, absence of a
606 microbiological criterion in the Regulation for a foodborne pathogenic bacteria and a
607 food category does not mean that microorganisms do not represent a hazard. It means
608 that setting a microbiological criterion is not in that case, an efficient method to
609 control that established FSOs/POs are met. Examples of opinions of SCVPH and
610 EFSA regarding setting of microbiological criteria and FSO/PO are shown in Table 2
611 (Annex). Since the concept of MC and FSO/PO has been evolving the terminology in
612 all former opinions might not necessarily be consistent.

613
614 Regulation (EC) No 178/2002 lays down general food safety requirements, according
615 to which food must not be placed on the market if it is unsafe. Food business
616 operators have an obligation to withdraw unsafe food from the market. In order to
617 contribute to the protection of public health and to prevent differing interpretations the
618 EC has established harmonised food safety criteria on the acceptability of food, in
619 particular as regards the presence of certain pathogenic micro-organisms.

620
621 The Codex Alimentarius Commission (1997) laid down principles for the
622 establishment and application of microbiological criteria for foods. However, some of
623 these principles are not applicable with these concepts (FSO etc) and the new EC
624 definition for criteria. In some circumstances, microbiological criteria are not
625 appropriate to ensure that FSOs/POs are met i.e. when there are other more efficient
626 means to control the risk or, when there are no efficient and cost-effective detection
627 methods available considering the occurrence of the pathogen.

628
629 In particular, whenever the microorganism of concern can be controlled in a
630 predictable, measurable and reliable way by food processing, food composition or
631 food storage conditions, setting a PC (which can be defined by process or food
632 criteria) is usually more effective to meet an FSO than setting a microbiological
633 criterion. In other cases, i.e. whenever there is no adequate information about

634 conditions under which the food is produced, microbiological criteria might be
635 particularly useful to verify the safety of the products or of the process.

636

637

638 5. CONCLUSIONS

639 • ALOP is a statement of the public health goals that is achieved by the food
640 safety measures applied in a country, i.e. a quantification of the disease burden
641 within a country linked to the implementation of food safety measures. The
642 setting of an ALOP is a risk management decision under governmental
643 responsibility taking into account both scientific knowledge and other aspects
644 such as socio-economical factors in a country.

645 • Examples of different types of ALOPs are shown below:

646 - ALOP as an incidence of human cases of a particular disease annually
647 reported (e.g. 1 case of *L. monocytogenes* per 100,000 inhabitants),

648 - ALOP as a hazard-foodstuff combination (e.g. an incidence of human
649 listeriosis cases caused by consumption of frankfurter),

650 - ALOP as a hazard-group of foodstuffs combination (e.g. an incidence of
651 human listeriosis cases caused by consumption of ready-to-eat foods where
652 growth is possible),

653 - ALOP as the reduction in the incidence of human cases of a particular
654 disease annually reported (e.g. a 50% reduction in incidence of listeriosis
655 annually reported in a given system)

656 - ALOP as not increasing the incidence of domestically acquired human cases
657 of a particular disease annually reported (e.g. salmonellosis in Finland,
658 Norway and Sweden).

659 • Although the assessment of whether ALOP is met or not may be difficult, it is an
660 important element of the overall food safety policy.

661 • FSOs and POs are risk management targets that can be used to ensure that the
662 established ALOP is achieved. While the FSO is a target at the point of
663 consumption, the PO is a target at a specified step in the food chain before the
664 point of consumption.

665 • Performance criterion means the effect in frequency and/or concentration of a
666 hazard in a food that must be achieved by the application of one or more control
667 measures to provide or contribute to a PO or an FSO.

668 • When FSOs and POs are established it is important to decide how they should be
669 verified i.e. by which means, at which level, and at which point in time. FSOs
670 and POs are targets and define the acceptable limits in the frequency/number of
671 the hazards in foods. They are, however, not necessarily going to be verified by
672 testing.

673 • FSOs/POs are tools to communicate to the industry what the expected food
674 safety outcome of the process is at a specified point in the food chain.

- 675 • A microbiological criterion means a criterion defining the acceptability of a
676 product, a batch of foodstuffs or a process, based on the absence, presence or
677 number of microorganisms, and/or on the quantity of their toxins/metabolites,
678 per unit(s) of mass, volume, area or batch.
- 679 • The FSOs and POs only represent targets while a microbiological criterion
680 consists of more specific elements such as the analytical method, the sampling
681 plan, microbiological limit(s), the specified point of the food chain where the
682 limit(s) apply, the number of analytical units that should confirm to the limit(s)
683 and the actions to be taken when the criterion is not met.
- 684 • Food safety is ensured through the implementation of HACCP principles in the
685 food industry, together with GHP / GMP, and microbiological testing is used
686 only as one of many tools to verify that the HACCP or GHP/GMP is well
687 implemented and that the possible hazards are eliminated or controlled.
- 688 • Microbiological criteria as a tool for defining the acceptance of an end product
689 could be used if there is not adequate information about conditions under which
690 the food has been produced and stored. This typically involves microbiological
691 testing either larger samples or more samples.
- 692 • In some circumstances, microbiological criteria are not appropriate to ensure that
693 FSOs/POs are met i.e. when there are more efficient means to control the risk or,
694 when there are no efficient and cost-effective detection methods considering the
695 occurrence of the pathogen.
- 696 • Microbiological testing can be used for a range of purposes and it is important to
697 consider the purpose before deciding which microbiological tests are used.
698
699

700 **6. RECOMMENDATIONS**

- 701 • The implicit ALOPs should be replaced by explicit ALOPs in order to be able to
702 better link the FSOs, POs etc to the ALOP.
- 703 • FSOs and/or POs should be established for the most important pathogens/food
704 combinations and be followed by establishment of microbiological criteria,
705 performance criteria, process and product criteria as appropriate. As such, MC
706 may provide an objective means of verifying that a PO, PC (or a FSO) is met.
- 707 • MC should still be used in assessing compliance of tested lots or consignments
708 of food where there is no adequate information available about conditions under
709 which the food was produced. MC should also find utility to verify the
710 continuing effectiveness of all parts of a food safety control system.

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ANNEX

Table 1. Some examples of microbiological testing (ICMSF, 2005)

Type of testing	Purpose	User	Sample type	Sampling plan	Microbes
Acceptance	Lot inspection	Government	End-products	Attributes	Pathogens/Indicators
Acceptance	Verification, lots (batches) of known history	Government	End-products	Attributes	Pathogens/Indicators
		Industry	Raw materials	Attributes	Pathogens/Indicators
Monitoring, checking	CCPs, Lines	Industry	Line samples	Variables Attributes	Indicators
Environmental sampling	Line, environments	Industry	Residues, dust, water	Finding source of contamination	Indicators
Verification	HACCP	Industry	End-products	Attributes	Pathogens/Indicators
Surveillance	Compliance	Government/Industry	Products in commerce	Attributes [usually with n=1]	Pathogens
Investigation	Food chain	Government/Industry	All types of samples	Finding source of contamination	Pathogens

Table 2. Scientific opinions in the context with microbiological criteria in EU in 1999-2004 given by SCF, SCVPH and BIOHAZ.

Microbe	Recommendation on criteria/other objectives	Reference
Microbiological criteria	Criteria should be based on formal risk assessment and internationally approved principles. The criteria should be relevant and effective in relation to consumer health protection.	SCVMPH, 1999a
<i>Listeria monocytogenes</i>	Concentration should be below 100 cfu/g	SCVMPH, 1999b; SCF agreed 2000
Pathogenic <i>Vibrio vulnificus</i> and <i>Vibrio parahaemolyticus</i> in raw and undercooked seafood	No support for setting criteria for pathogenic <i>Vibrio vulnificus</i> and <i>Vibrio parahaemolyticus</i>	SCVMPH, 2001
Norwalk like viruses (NLV)	Conventional faecal indicators are unreliable for demonstrating presence or absence of NLV and as indicator for purification. <i>E.coli</i> instead of faecal coliforms should be used as indicators.	SCVMPH, 2002
Specifications for gelatine SCF	Sufficient to apply mandatory criterion only for salmonella.	SCF, 2002
Verotoxigenic <i>E. coli</i> (VTEC) in foodstuffs	End product criteria are unlikely to reduce risk for the consumers. Microbiological guidelines for faecal contamination can contribute.	SCVMPH, 2003a
Staphylococcal enterotoxins in milk products, particularly cheeses	Revision of criteria for coagulase positive staphylococci in cheeses, raw milk intended for processing and powdered milk should be revised.	SCVMPH, 2003b

Microbe	Recommendation on criteria/other objectives	Reference
<i>Salmonella</i> in foodstuffs	High risk foods were identified. The decision on criteria should be based on the ability to protect consumers and its feasibility.	SCVMMPH, 2003c
<i>Enterobacter sakazakii</i> and salmonella in infant formula	Performance objective (PO) for powdered infant formula and follow-on-formula, aiming at very low levels of <i>Salmonella</i> and <i>E. sakazakii</i> , is introduced. Verification of PO is conformed by testing for Enterobacteriaceae in the environment and in the product.	EFSA, 2004 (BIOHAZ Panel)
<i>Clostridium</i> spp. in foodstuffs	The setting of microbiological criteria is not regarded as a cost-effective control measure and efforts should concentrate on establish HACCP based systems with effective process controls and assured refrigerated storage for a defined time.	EFSA, 2005a (BIOHAZ Panel)
<i>Campylobacter</i> in animals and foodstuffs	Setting microbiological standards for <i>Campylobacter</i> in poultry meat products at retail level appear not to be cost-effective as this would imply unnecessary testing of end products. For poultry, the setting of a performance objective (PO)/target for <i>Campylobacter</i> is a relevant option. In primary production, the PO/target would be the proportion of infected flocks (flock prevalence). In the slaughter plant, the PO/target could be the proportion of contaminated final raw carcasses and/or the numbers of <i>Campylobacter</i> on them.	EFSA, 2005b (BIOHAZ Panel)
<i>Bacillus cereus</i> and <i>Bacillus spp.</i> in foodstuffs	For the development of new food product, or food product that support growth of <i>B. cereus</i> , either by their nature or their conditions of storage (e.g. extended shelf life), processors should ensure that numbers of <i>B. cereus</i> between 10 ³ and 10 ⁵ per g are not reached at the stage of consumption under anticipated conditions of storage and handling. This should also apply for dehydrated foods reconstituted by hot water before consumption.	EFSA 2005c (BIOHAZ Panel)